



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3717

Job Sheet 168247



Part No: 646.3717

Job Qty: 20 ea ✓

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/25/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		11/24/17	0.00	0.00	Start Up Container		OK 17/12/22
110	Waterjet	5 pcs		11/25/17	0.00	0.14	Waterjet1		OK 17/12/22
120	QC	5 pcs		11/25/17	0.00	0.00	QC2		OK 17/12/22
130	QC	5 pcs		11/25/17	0.00	0.00	QC8		SD 38
140	Outsource	5 pcs		11/25/17			ATG001-VC		SD 38
150	Packaging	5 pcs		11/25/17	0.00	0.00	Packaging2		SD 38
160	QC	5 pcs		11/25/17	0.00	0.00	QC5		SD 38
190	Packaging	5 pcs		11/25/17	0.00	0.00	Packaging3	CLK 105	SD 38
200	QC21-SA	5 Ea		11/25/17	0.00	0.00	QC21		SD 38

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O to ATG :

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job Allocations

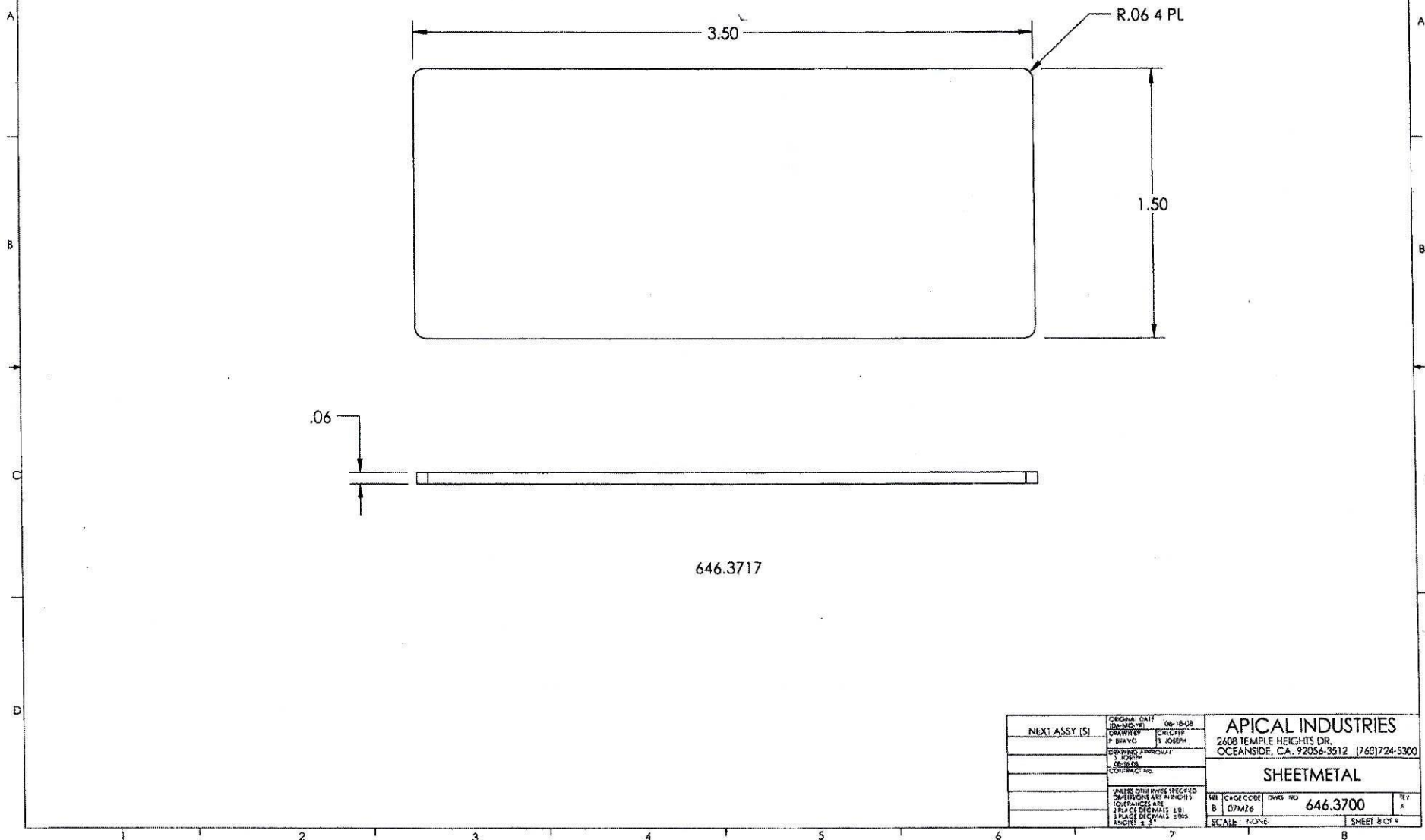
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	0	119	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 7:08 AM dart.boucher.sylvie

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVE



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																															
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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914461

Date: 22-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 646.3717 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22303 PO: PO038727 Line: 13 Rev: A		
40 ea	Part: 646.3718 Custom Washer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22304 PO: PO038727 Line: 14 Rev: A		
8 ea	Part: 646.3312 Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22307 PO: PO038727 Line: 17 Rev: N/C		
15 ea	Part: 647.0116 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22295 PO: PO038727 Line: 5 Rev: A		
12 ea	Part: 647.1612 Splice Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6		
Made in Canada.			

Made in Canada.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038727

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	168031	647.3916	Splice Plate Issue P/O _____ATG, balck anodize and prime as per dwg 647.1612 Rev. A	Firmed	1/30/17	2 pcs	0 pcs	2 pcs	\$18.80/pcs	\$37.60
9	168033	647.4114	Deflector Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 647.3900 Rev. C	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$6.95/pcs	\$69.50
10	168034	647.4115	Shim Issue P/O _____ATG, black anodize and prime as per dwg 647.4114 Rev. N/C	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$6.95/pcs	\$69.50
11	169394	647.7913	Shim Issue P/O _____ATG, black anodize and prime as per dwg 647.4115 Rev. N/C	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$8.10/pcs	\$81.00
12	168215	646.2910	Doubler Issue P/O _____ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed	1/30/17	2 pcs	0 pcs	2 pcs	\$48.70/pcs	\$97.40
13	168247	646.3717	Deflector Issue P/O to ATG : Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	1/30/17	20 pcs	0 pcs	20 pcs	\$6.95/pcs	\$139.00
14	168248	646.3718	Doubler Issue P/O _____ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	1/30/17	40 pcs	0 pcs	40 pcs	\$4.65/pcs	\$186.00
15	168249	646.3719	Custom Washer Issue P/O _____ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	1/30/17	12 pcs	0 pcs	12 pcs	\$6.95/pcs	\$83.40
16	168251	646.3811	Doubler Issue P/O _____ATG, balck anodize and prime as per dwg 646.3719 Rev. A	Firmed	1/30/17	10 pcs	0 pcs	10 pcs	\$7.25/pcs	\$72.50
17	168228	646.3312	Radius Block Issue P/O _____ATG, black anodize and prime as per dwg 646.3811 Rev. A	Firmed	1/30/17	8 pcs	0 pcs	8 pcs	\$12.75/pcs	\$102.00
			Center Plate Issue P/O to ATG :							